FRONT ELEVATION

## STANDARD CONSTRUCTION:

MATERIAL - SATIN FINISH GALVANIZED (GALVANNEALED) STEEL.

PANEL - 1.31mm [18 ga].

LINER - 0.85mm [22ga].

FRAME - 1.61mm [16 ga] UP TO 762mm x

1219mm [30" x 48"]. LARGER SIZES:

1.99mm [14ga].

FLANGE - 22mm [%"] EXTERIOR FLANGE UP TO

AND INCLUDING 914mm x 914mm

[36" x 36"]. LARGER SIZES:

32mm [11/4"].

HINGE - CONTINUOUS ROD HINGE.

PIANO HINGE STANDARD ON PANELS EXCEEDING 1219mm [48"]

IN A WALL POSITION.

LATCH -1/4" ALLEN KEY, WITH INTERIOR

RELEASE.

INSULATION - 38mm [1½"] HIGH TEMPERATURE

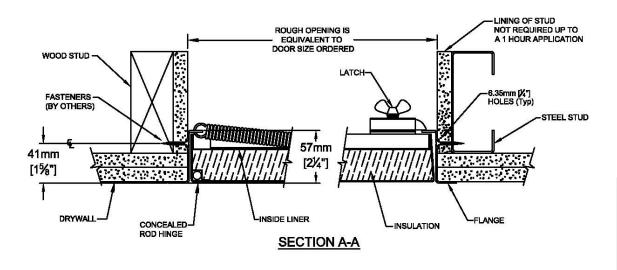
FINISH - RUST INHIBITIVE PRIME COAT

(OFF-WHITE).



FRD wall and ceiling fire-rated panels are manufactured under the factory inspection service of Intertek (Warnock Hersey) and have a label reading: "Listed access frame and insulated fire door assembly 2 hour fire rating. Vertical and Horizontal Installation."

Temperature rise maximum 139°C/ 250°F at 30 minutes,  $250^{\circ}$ C/ $450^{\circ}$ F at 60 minutes.



PROJECT:						
ARCHITECT:						
CONTRACTOR:						
QTY:						
	PART#	<b>‡</b> :				
<b>&gt;</b> ba	bco	<b>ck</b> da	vis	TITLE:		
9300 7 Minne	3rd Aver	nue North, IN 55428				
	NAME	DATE	SIZE	DWG. NO.		REV
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## STANDARD SIZES

## single leaf construction for walls & ceilings.

Qty	Rough Opening	Size W x H	No. of Latches/	Weight	Weight
	Metric (mm)	Inches	Locks	in kgs.	in ibs.
	610 x 1219	24 x 48	2	24.94	55.00
•	762 x 762	30 x 30	1	19.50	43.00
•	762 x 914	30 x 36	2	23.13	51.00
	762 x 1219	30 x 48	2	29.93	66.00
	813 x 813	32 x 32	2	22.22	49.00
•	914 x 914	36 x 36	2	27.21	60.00

## single leaf construction for walls only.

914 x 1219	36 x 48	2	34.92	77.00
914 x 1524	36 x 60	2	43.99	97.00
1016 x 1016	40 x 40	2	32.65	72.00
1016 x 1219	40 x 48	2	38.10	84.00
1016 x 1524	40 x 60	2	47.62	105.00
1219 x 1219	48 x 48	2	44.45	98.00
1219 x 1524	48 x 60	2	55.33	122.00

Net Opening = Width minus 77mm [3\*] Height minus 39mm [1½"] PART#:

TITLE:

Page 1930 73rd Avenue North, Minneapolis, MN 55428

NAME DATE SIZE DWG. NO.

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- Hinge Side

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